

**KANEPACKAGE PHILIPPINE INC.**

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna
 Telephone No. (049) 545-7166 to 69
 Fax No. (049) 545-6302

INVESTIGATION REPORT

Prepared By:

Check By:

Approved By:

DATE:

29-Dec-22C. Arevalo/ K.Diaz
QA-IE/ Production IEG. Magsino
QA SupervisorR. Miranda
KPLIMA Gen. Operation Mgr.**I. PROBLEM DESCRIPTION****1.1. ISSUE:**

MISALIGNED CREASING MATRIX

1.2. ITEM DESCRIPTION:**PART CODE:** 516513000**PART NAME:** LIGHT2 MB AMERICA**1.3. BACKGROUND:**

>Inhouse Detection : Misaligned Creasing Matrix

>Lot size: 242pcs

>Reject Qty: 90pcs

>Rejection Rate: 37.19%

>JO#: 027715

Remarks: Misaligned creasing occurred on the handhole portion

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. WHY WHY ANALYSIS DETAILS:**DIRECT CAUSE:**

WHY 1: Misaligned creasing matrix occurred on the handhole portion of the box.

WHY 2: The creasing matrix on the dieplate was out of condition.

WHY 3: Due to overused and the adhesive on the creasing in the dieplate was not in contact

INDIRECT CAUSE:

WHY 1 :

WHY 2:

WHY 3:

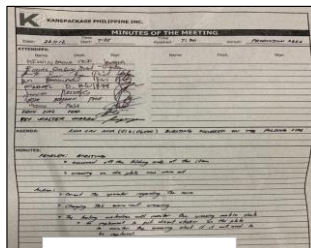
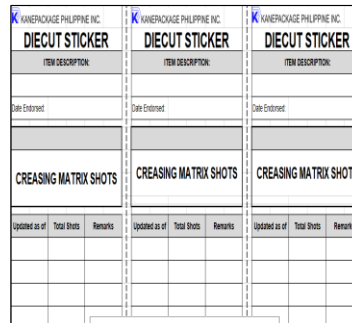
IV. CORRECTIVE ACTION:**DIRECT CAUSE:**

1. Orientation to the operator regarding the issue of misaligned creasing matrix

2. Change and put new creasing matrix on the dieplate

3. To implement of putting diecut sticker to monitor the creasing matrix shots if it need to be replaced

PIC: Tooling custodian

**Minutes of Meeting****Diecut Sticker**

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